Vend Test Database

	06/29/2004 500 ML		el: 501E SERIES 90 ∌: PET)	Test #: 20 Country: *Description	SINGA	
Pkg. Dia Pkg. Dia	a. (inches): a. (mm):	2.54 64.51	Pkg Ht. (inches): Pkg. Ht. (mm):	8.5 215.9	○ New● Revi		Instructions:

ECN #: 002064

Wide Column Setup Deep: 2						
Qty	Part Number	Description				
4	801,812,04x.x1	3/32 flat shim (2 each side next to column wall)				
4	801,809,81x.x1	3/32 short flat shim (2 each side)				
4	801,810,53x.x1	anti-nosedive shim (2 each side next to bottles)				
1	801,809,80x.x1	vending cam, grey				
1	801,809,79x.x1	adjustable cam, red				
Notes:	•	•				

Cam set in hole #: 1 Rear Spacer set in hole #: 21 Load Package: caps to the back

Narrow Column Setup Deep: 2

Qty	Part Number	Description
1	805,701,14x.x1	can stop shim, right
1	609,072,80x.x3	bottle neck guide assy
1	801,903,72x.x1	bottle divider assy
2	800,503,83x.x1	rod & spring assy
1	801,903,23x.x1	red tube
1	801,903,24x.x1	white tube
1	609,070,63x.x3	filler shim, left (wide part to the front of vender)

Notes: Assemble bottle neck guide assy, to rear spacer. Place rod with white tube in hole "C" of rotor. Place rod with red tube in hole "A" of rotor. (Same as Test #95-432-14)

Cam set in hole #: 5Rear Spacer set in hole #: 21Load Package:Back bottles first caps to the back, then install bottle divider assy., then front bottles caps to the back

Discharge Member:large portClosure Strip:large portCan Chute Accessories:large port

Wide Column Capacity:62Narrow Column Capacity:32Total Capacity:318