

# Vend Test Database

Date: 06/22/2004  
 \*Size: 500 ML  
 Release Level:

\*Model: 501E SERIES 90  
 \*Type: PET

ECN #: 002057  
 Test #: 2002-1015-06  
 Country: TAIWAN  
 \*Description: QOO ORANGE JUICE BOTTLE

Pkg. Dia. (inches): 2.64  
 Pkg. Dia. (mm): 67.6

Pkg. Ht. (inches): 8.2  
 Pkg. Ht. (mm): 208.28

New  
 Revised

Instructions:

**Wide Column Setup Deep: 2**

Qty	Part Number	Description
6	801,812,04x.x1	3/32 flat shim ( 3 each side next to column wall)
2	801,809,81x.x1	3/32 short flat shim ( 1 each side next to bottles)
1	801,809,80x.x1	vending cam, grey
1	801,809,79x.x1	adjustable cam, red

Notes:

Cam set in hole #: 3                      Rear Spacer set in hole #: 19  
 Load Package: caps to the back

**Narrow Column Setup Deep: 2**

Qty	Part Number	Description
1	805,701,15x.x1	bottle shim, right
1	801,903,72x.x1	bottle divider, assy
1	800,503,83x.x1	rod & spring assy

Notes: Place rod in hole "B" of rotor.

Cam set in hole #: 2                      Rear Spacer set in hole #: 19  
 Load Package: Back bottles first caps to the back, then install bottle divider assembly, then front bottles caps to the back.

Discharge Member:	large port	Wide Column Capacity:	58
Closure Strip:	large port	Narrow Column Capacity:	30
Can Chute Accessories:	large port	Total Capacity:	298