

# Vend Test Database

Date: 05/05/99  
 \*Size: 500 ML  
 Release Level:

\*Model: 501E4 SERIES 90  
 \*Type: PET

ECN #: 98-049-03  
 Test #: 98-556-08  
 Country: ENGLAND  
 \*Description: LILT

Pkg. Dia. (inches): 2.68  
 Pkg. Dia. (mm): 68.07

Pkg. Ht. (inches): 9.15  
 Pkg. Ht. (mm): 232.41

New  
 Revised

Instructions:

**Wide Column Setup Deep: 2**

Qty	Part Number	Description
4	801,812,04x.x1	3/16 flat shim (2 each side)
4	801,809,81x.x1	3/32 short flat shim (2 each side next to bottles)
1	801,809,80x.x1	vending cam, grey
1	801,809,79x.x1	adjustable cam, red

Notes:

Cam set in hole #: 3                      Rear Spacer set in hole #: 24  
 Load Package: Caps to the back.

**Narrow Column Setup Deep: 2**

Qty	Part Number	Description
1	801,305,21x.x1	rotor, shim
1	900,301,97x.x1	screw, philips 8/32 X 1/4
1	609,070,15x.x3	bottle shim, right
1	609,072,80x.x3	bottle neck guide assy.
1	609,010,50x.x3	column wall assy., right
1	800,503,83x.x1	Assy, R, Rod Bottle E-Model
1	801,903,25x.x1	yellow tubing
1	801,806,18x.x1	vend cam, brown
1	801,806,61x.x1	adjustable cam, brown

Notes: Place rod with yellow tube in hole "A" rear and hole "B" front of rotor. Install rear bottle neck guide assy. to rear spacer. Install rotor shim in rotor.

Cam set in hole #: 5                      Rear Spacer set in hole #: 24  
 Load Package: Caps to the back.

Discharge Member:	Large Port	Wide Column Capacity:	58
Closure Strip:	Large Port	Narrow Column Capacity:	32
Can Chute Accessories:	Large Port	Total Capacity:	314